

Rear Door Alignment - SuperCab

Base Part Number: Base Part Number: 24630

Inspection

NOTE: *LH side shown, RH side similar.*

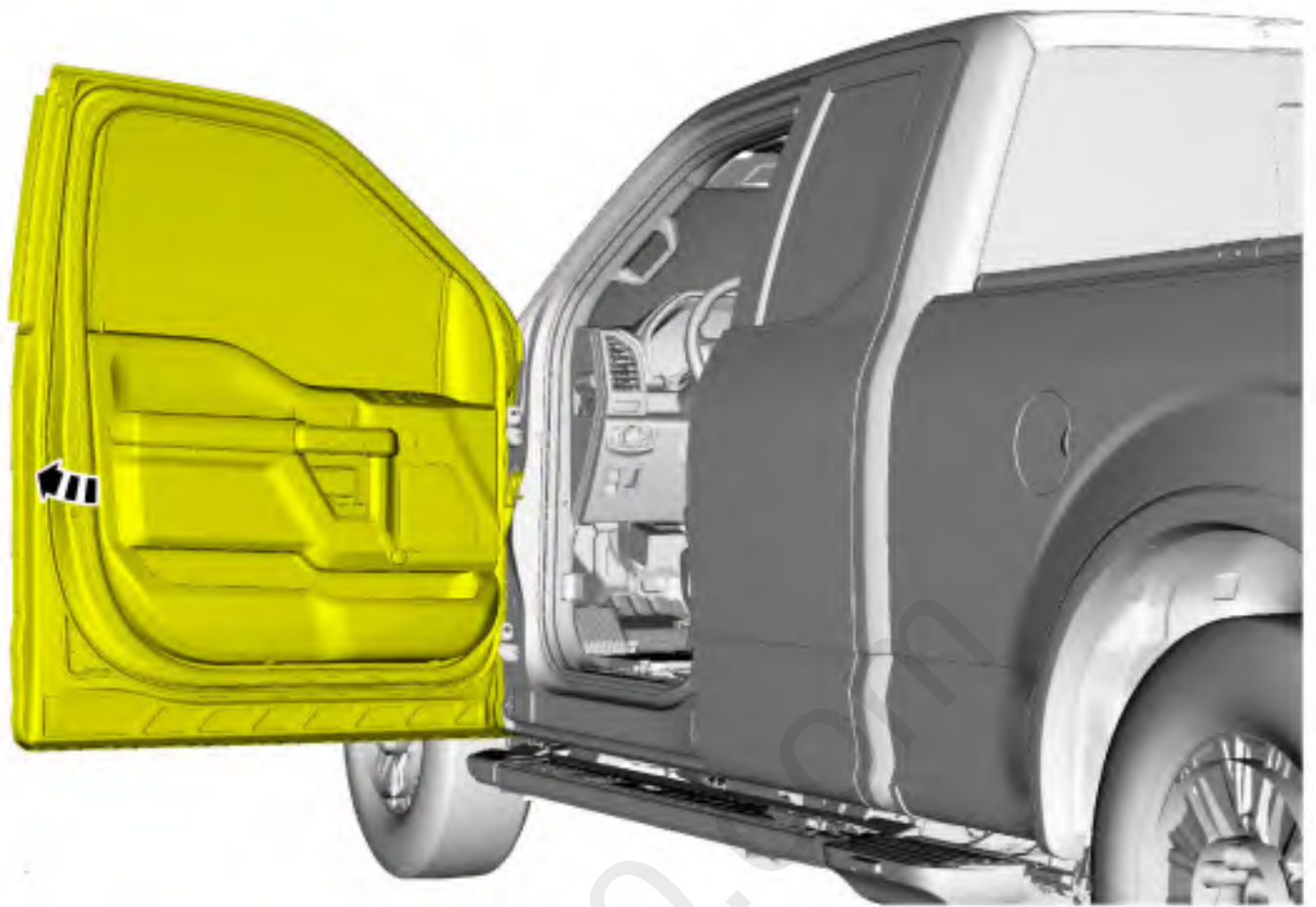
NOTE: *Removal steps in this procedure may contain installation details.*

1. Inspect the rear door-to-body dimensions.
Refer to: [Body and Frame](#) (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).

Adjustment

All alignments

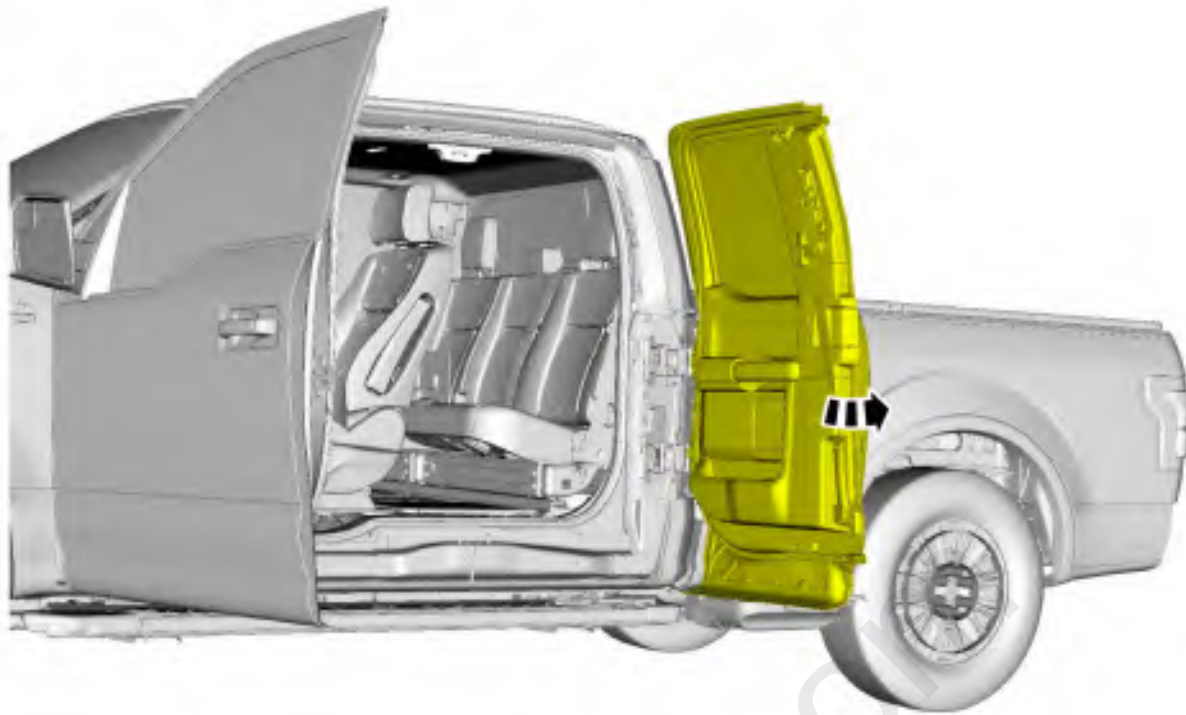
1. Open the front door.



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2. Open the rear door.



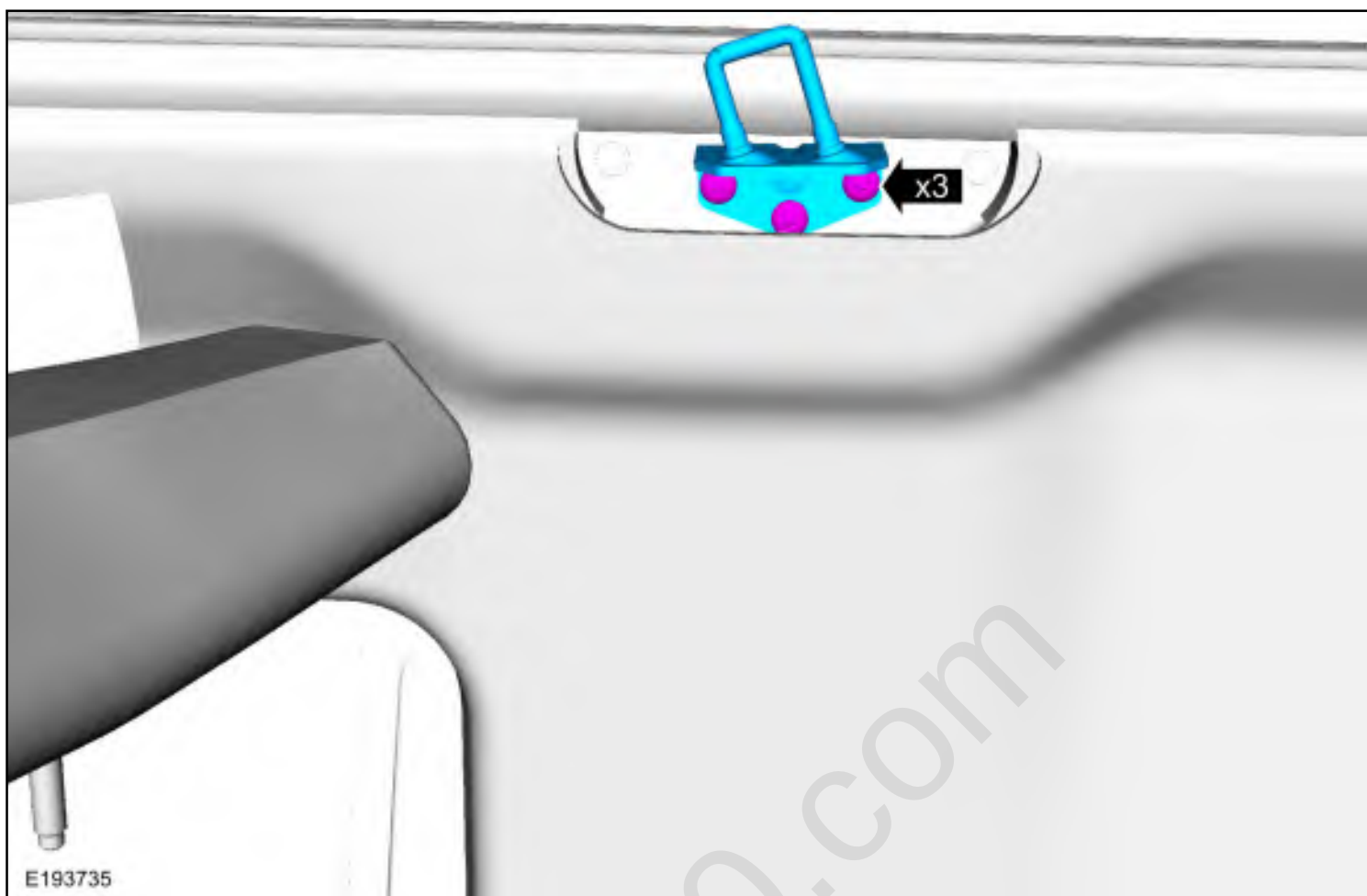
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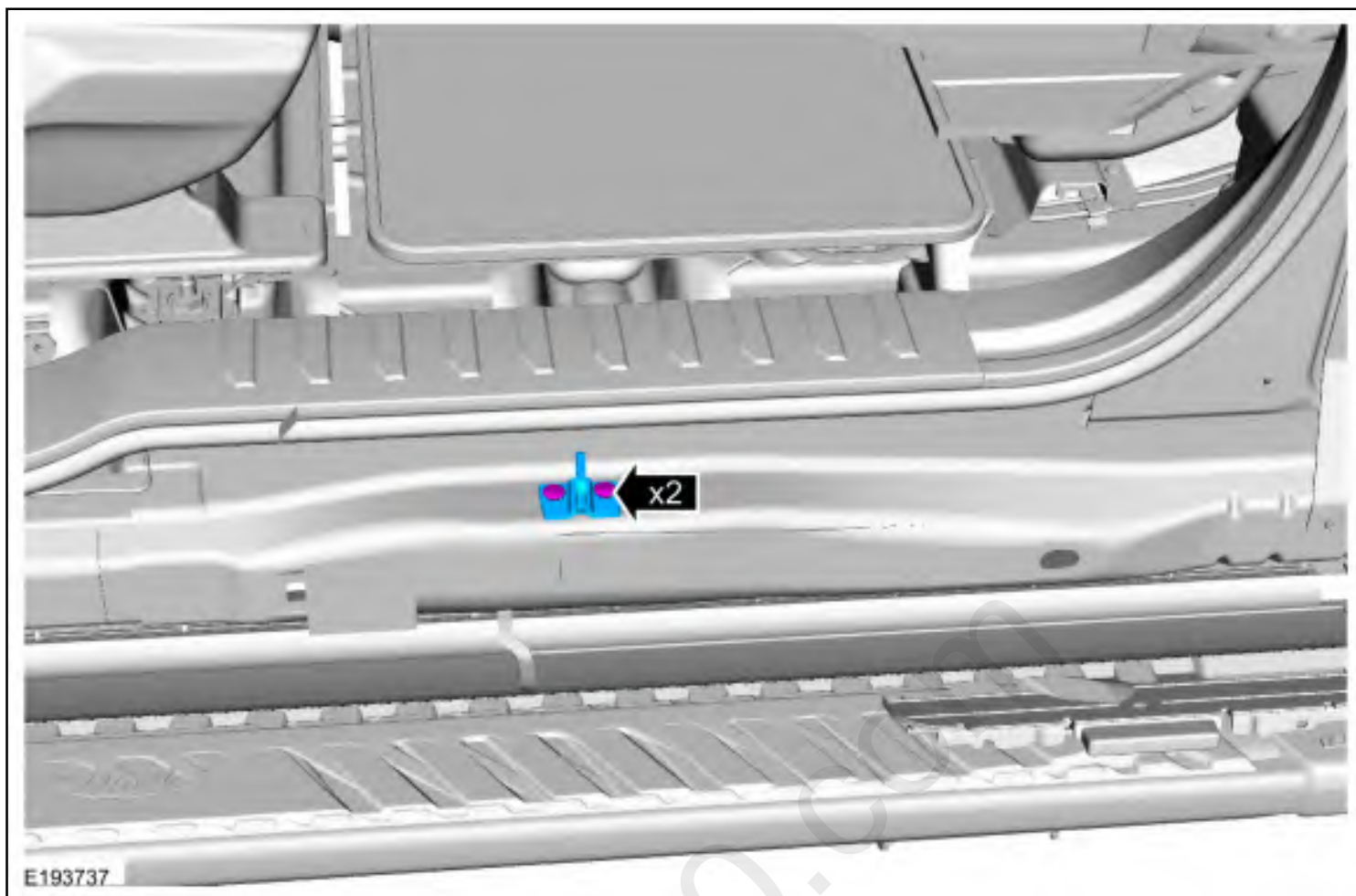
3. Remove the upper striker assembly trim panel cover.



4. Remove the bolts and the upper striker assembly.
Torque: 18 lb.ft (25 Nm)

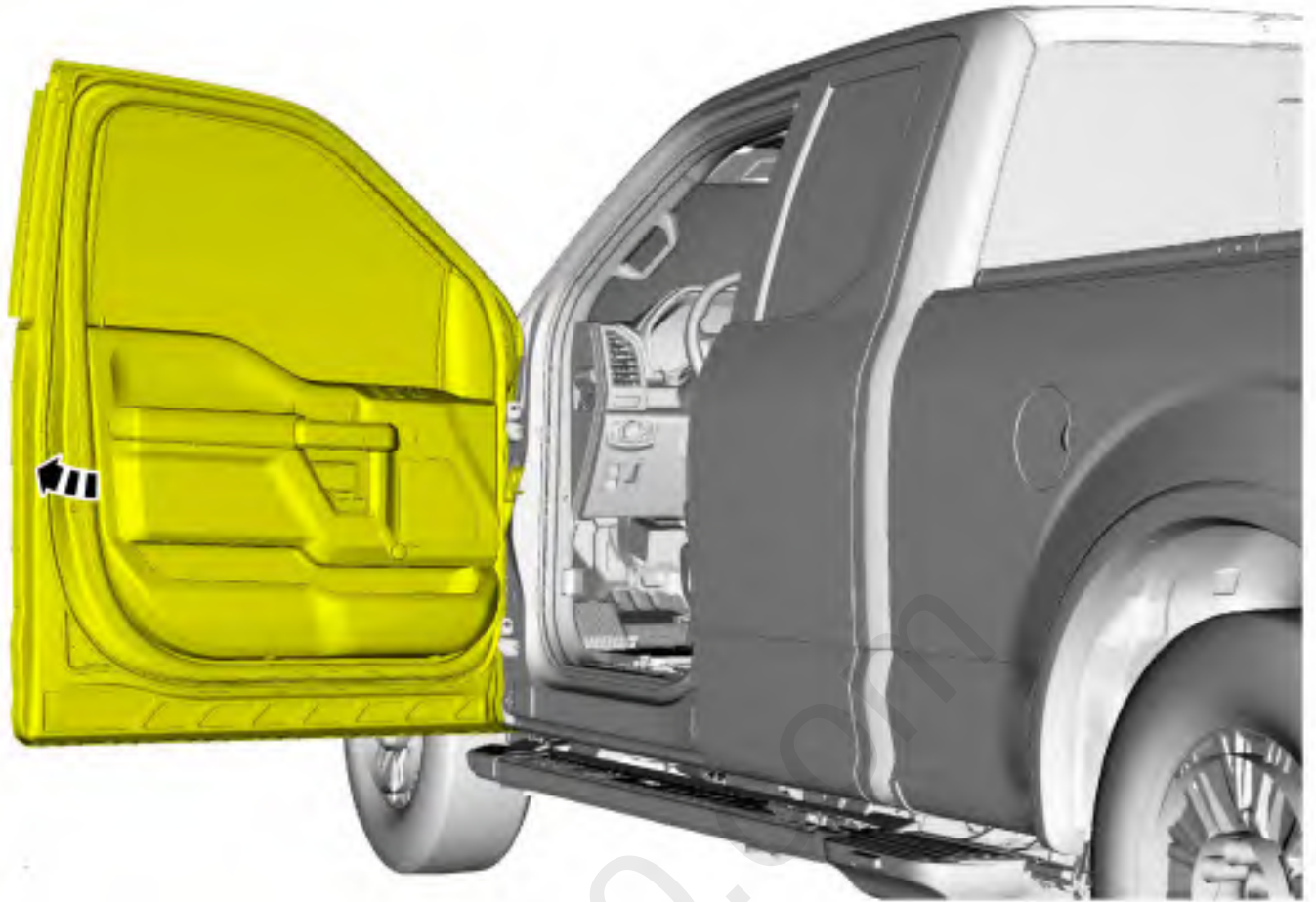


5. Remove the bolts and the lower striker assembly.
Torque: 18 lb.ft (25 Nm)



Rear door in and out, up and down alignment

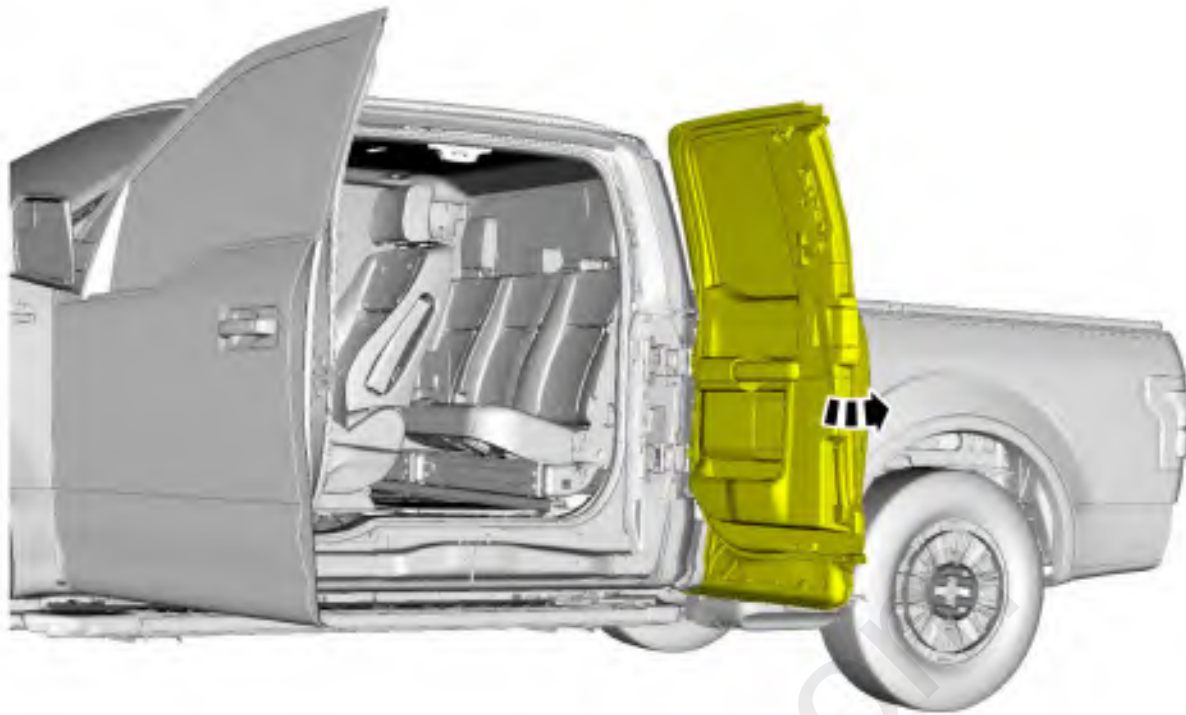
6. Open the front door.



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7. Open the rear door.



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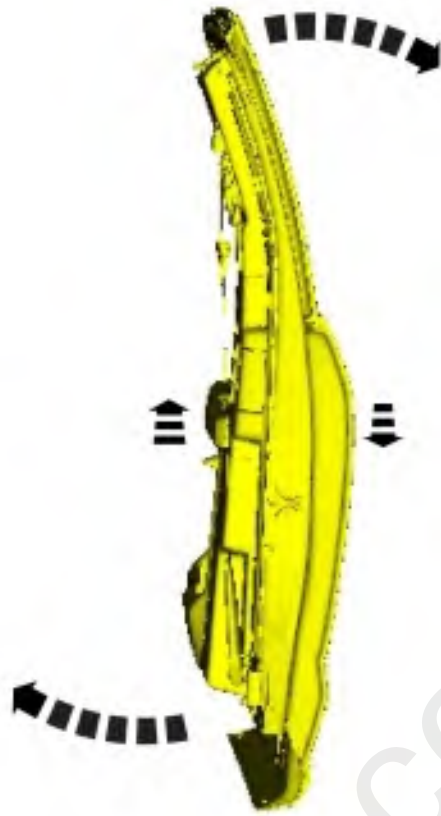


8. Loosen the bolts enough to permit movement of the door.



9. Adjust the door to specification.

Refer to: [Body and Frame](#) (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).



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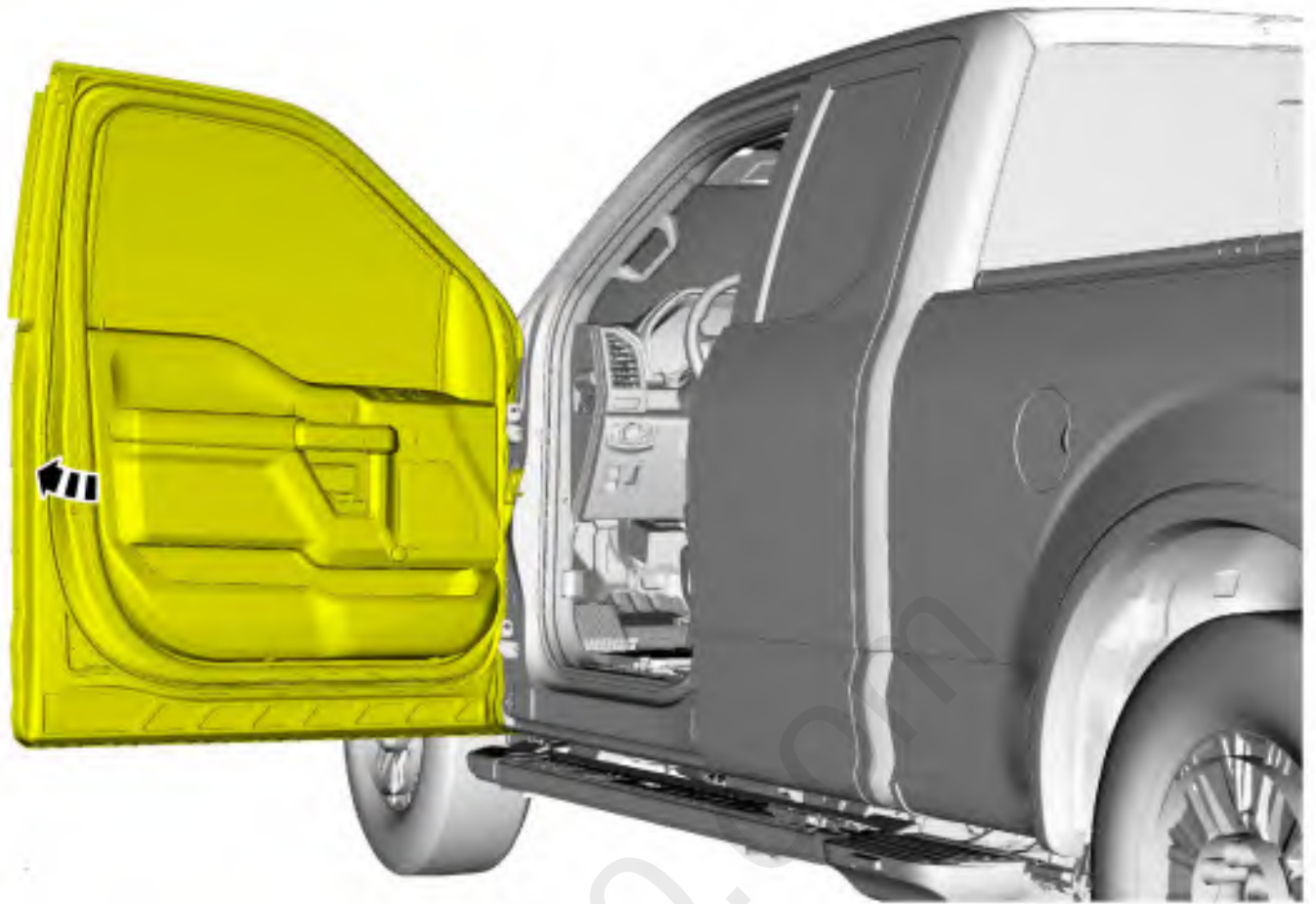
10. Tighten the bolts.
Torque: 20 lb.ft (27.5 Nm)





Rear door fore, aft and tilt alignment

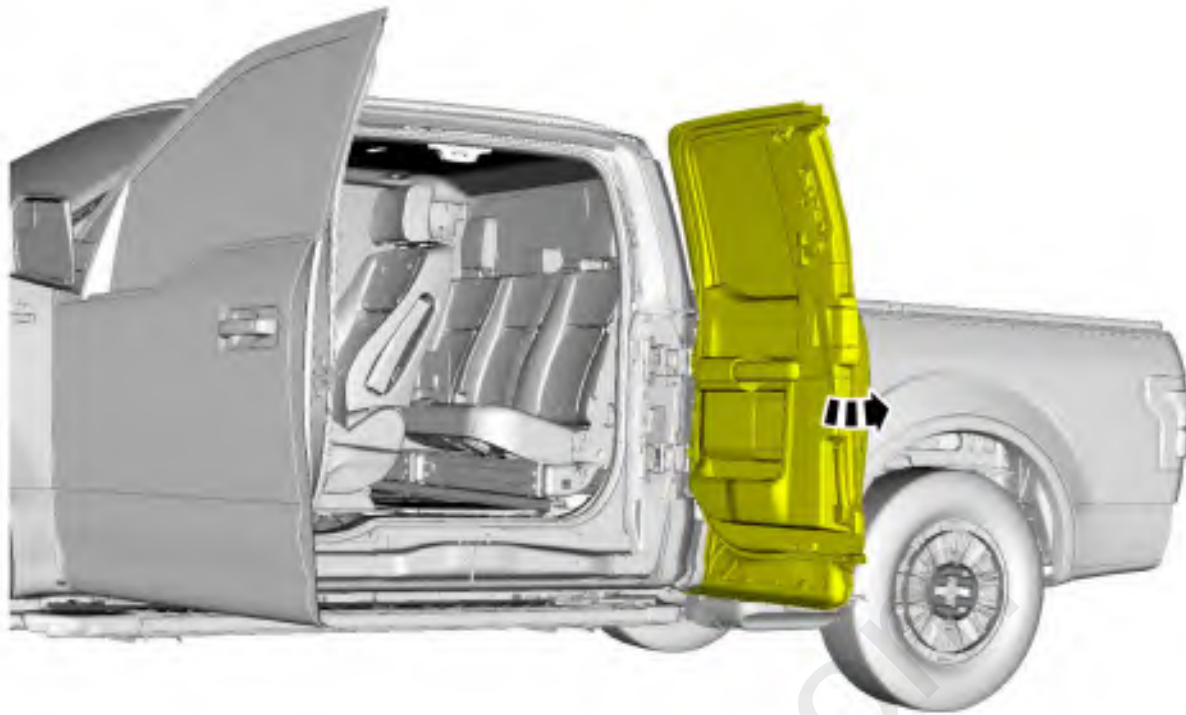
11. Remove the B-pillar trim panel.
Refer to: [B-Pillar Trim Panel - SuperCab](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).
12. Open the front door.



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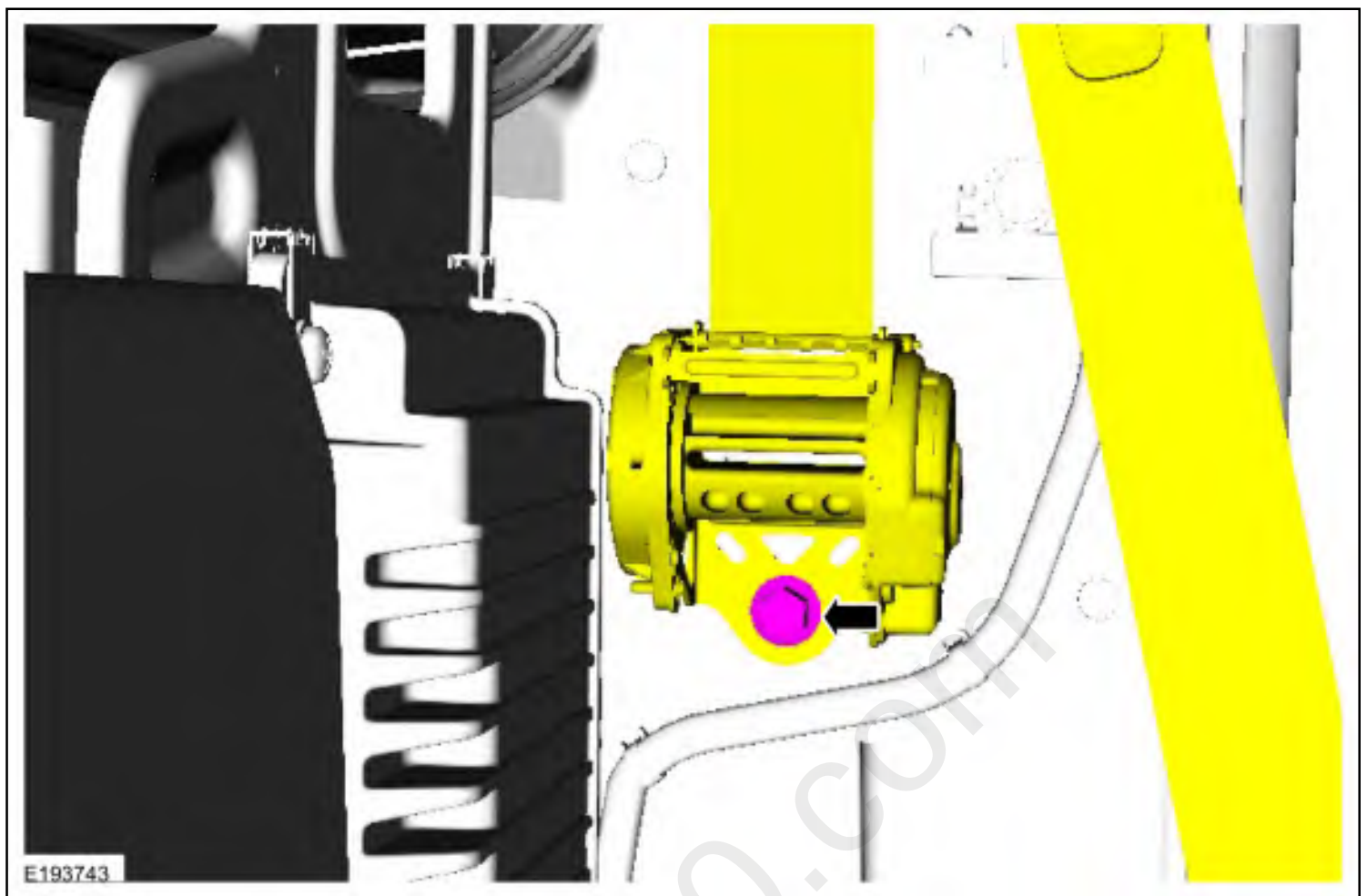
13. Open the rear door.



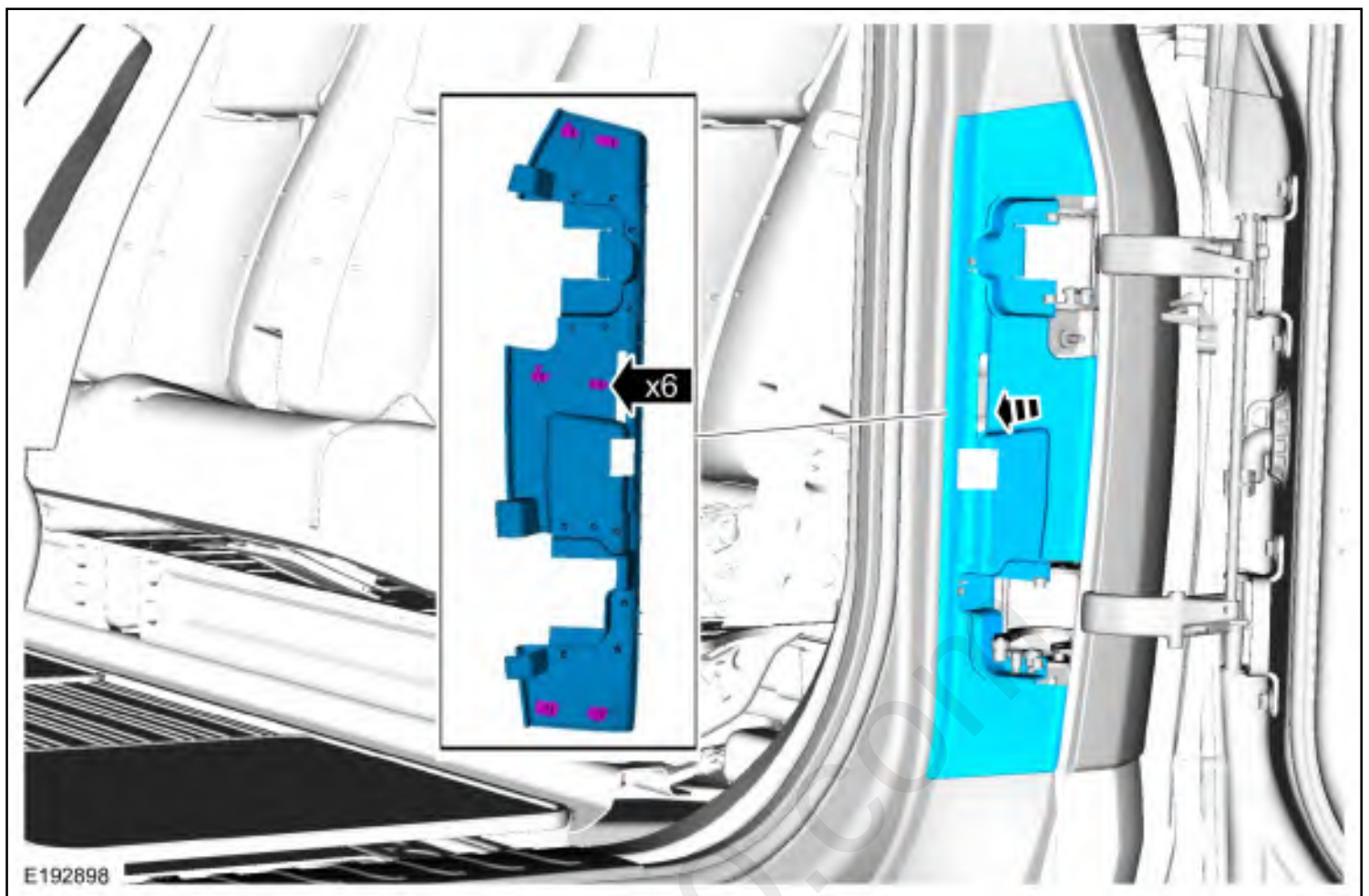
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14. Remove the bolt and position aside the safety belt retractor.
Torque: 30 lb.ft (40 Nm)



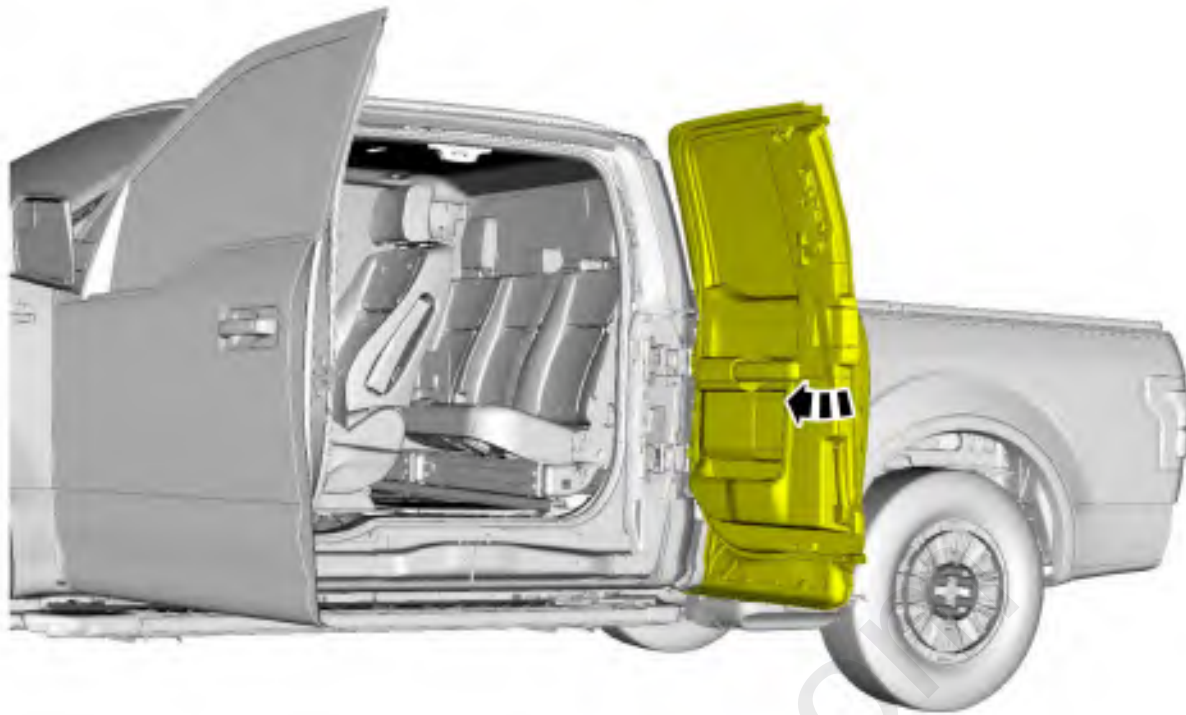
15. Remove the rear body access trim panel.



16. Loosen the bolts enough to permit movement of the door.



17. Carefully close the door.

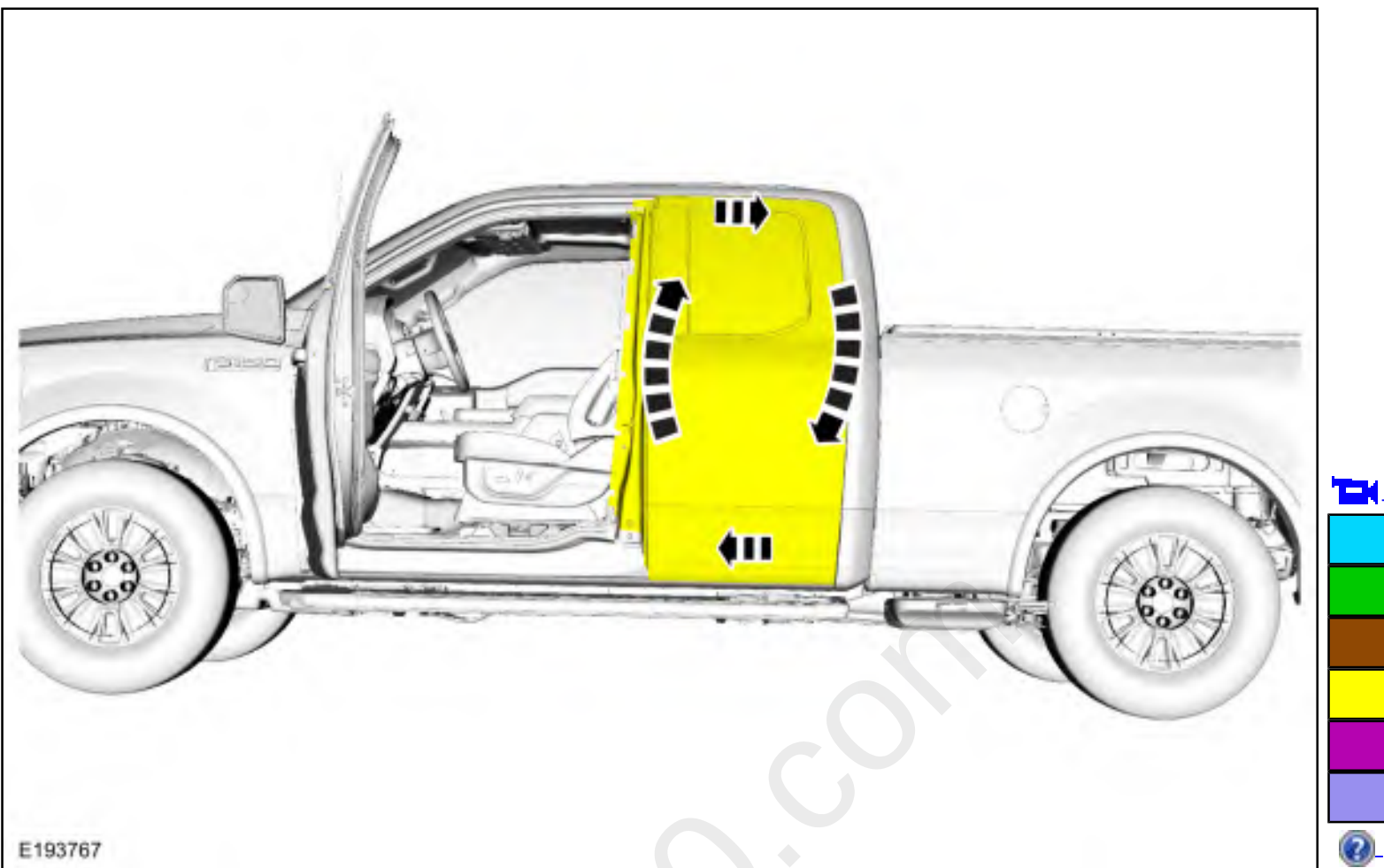


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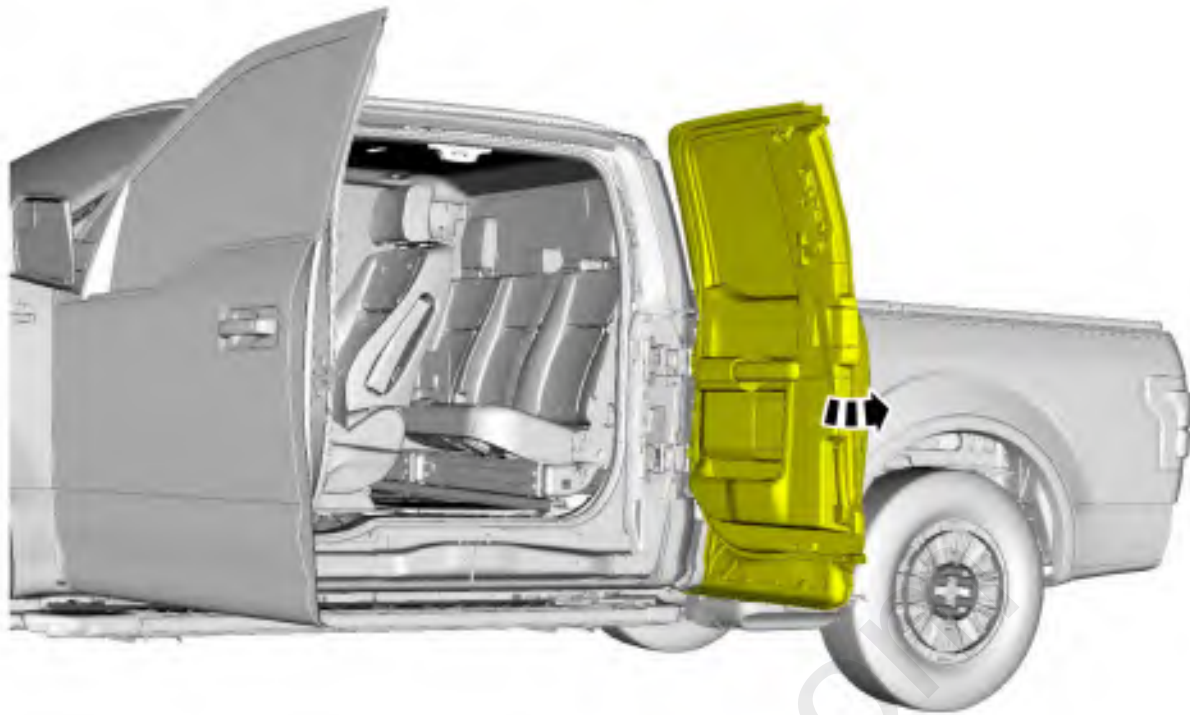


18. Adjust the door to specification.

Refer to: [Body and Frame](#) (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).



19. Carefully open the door.



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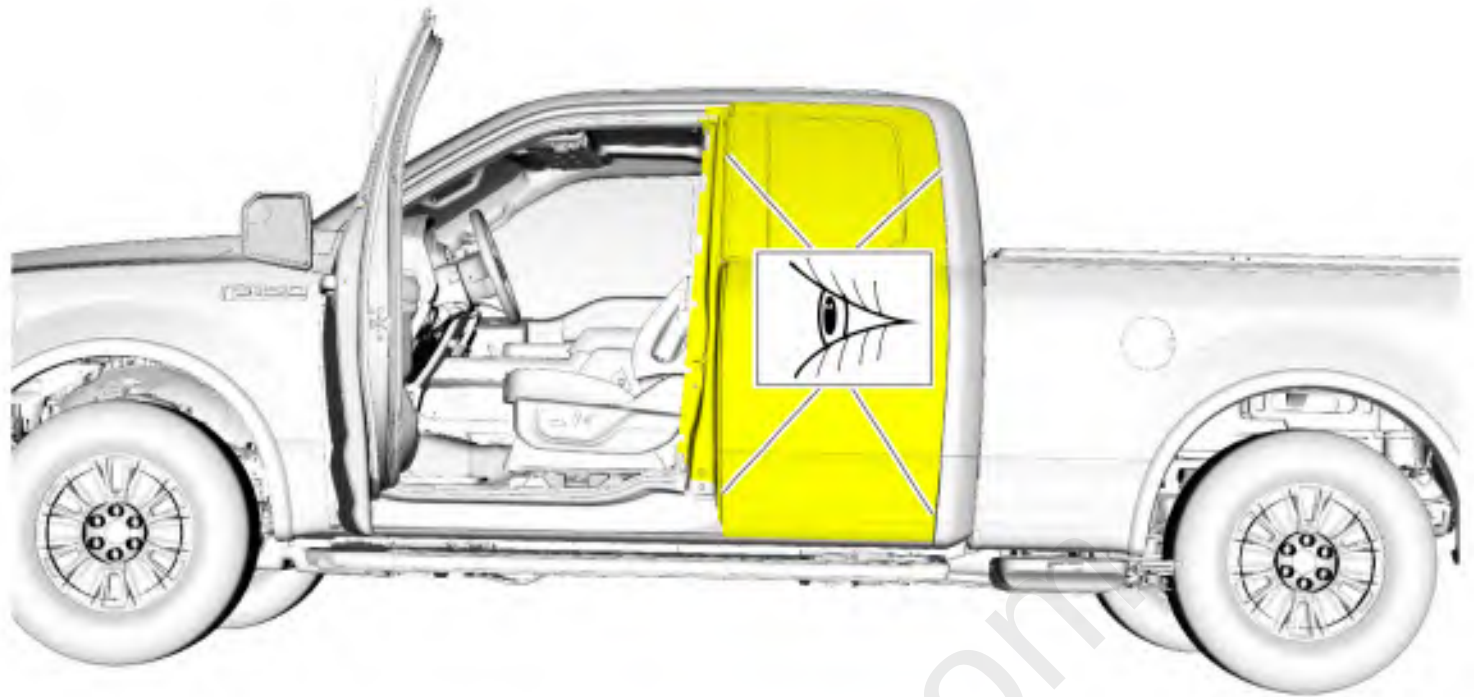
20. Tighten the bolts.
Torque: 26 lb.ft (35 Nm)





All alignments

21. Inspect the body-to-rear door dimensions.
Refer to: [Body and Frame](#) (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).



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22. Install the removed components.

- During installation, make sure the safety belt webbing is not twisted and the safety belts and buckles are accessible to the occupants.

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